

Work Order ID 50903

July 24, 2009 4:07:40 PM



Page 1

Item ID: D350-766-015

Accept



Setup Start



Revision ID: A

Stop



Item Name: Interior Trim, Canopy Post

Start Date: 07/24/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/07/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-766-015 CHG001

for BG 09/07/30

Scaloz/31

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pack/311 (4)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> Scaloz/31

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50903

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Item ID: D350-766-015

Accept

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Start Date: 07/24/2009 Start Qty: 4.00

Required Date: 08/07/2009 Req'd Qty: 4.00

Reference:

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Process Plan:

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Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-766-015

Location:

PPP Rev:

DRAFT

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Cust Item ID:

Customer:

09/13/09 (4)
09/07/13/09

MF 09-07-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 50903

Parent Item: D350-766-015RevA

Parent Item Name: Interior Trim, Canopy Post






Comments:

Start Date: 07/24/2009

Required Date: 08/07/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3946-1RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Panel, Center Post										4x	9/1/31	B509045
D3947-1RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Panel, Upper LH Post										4x	9/1/31	B50905
D3947-2RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Panel, Upper RH Post										4x	9/1/31	B50906
D3947-3RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Panel, Lower LH Post										B50907	4x	9/1/31
D3947-4RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Panel, Lower RH Post										B50908	4x	9/1/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

25.11 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	* D3889-1	PANEL
			1	* D3889-3	GASKET (BONDED WITH 3M 1300 ADHESIVE)
			1	D3890-041	PANEL, WALL
			1	* D3890-1	PANEL
			2	* D3890-3	GASKET (BONDED WITH 3M 1300 ADHESIVE)
			1	D3891-041	PANEL, FWD LH
			1	* D3891-1	PANEL
			1	* D3891-3	GASKET (BONDED WITH 3M 1300 ADHESIVE)
			1	D3891-042	PANEL, FWD RH
			1	* D3891-2	PANEL
			1	* D3891-4	GASKET (BONDED WITH 3M 1300 ADHESIVE)
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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